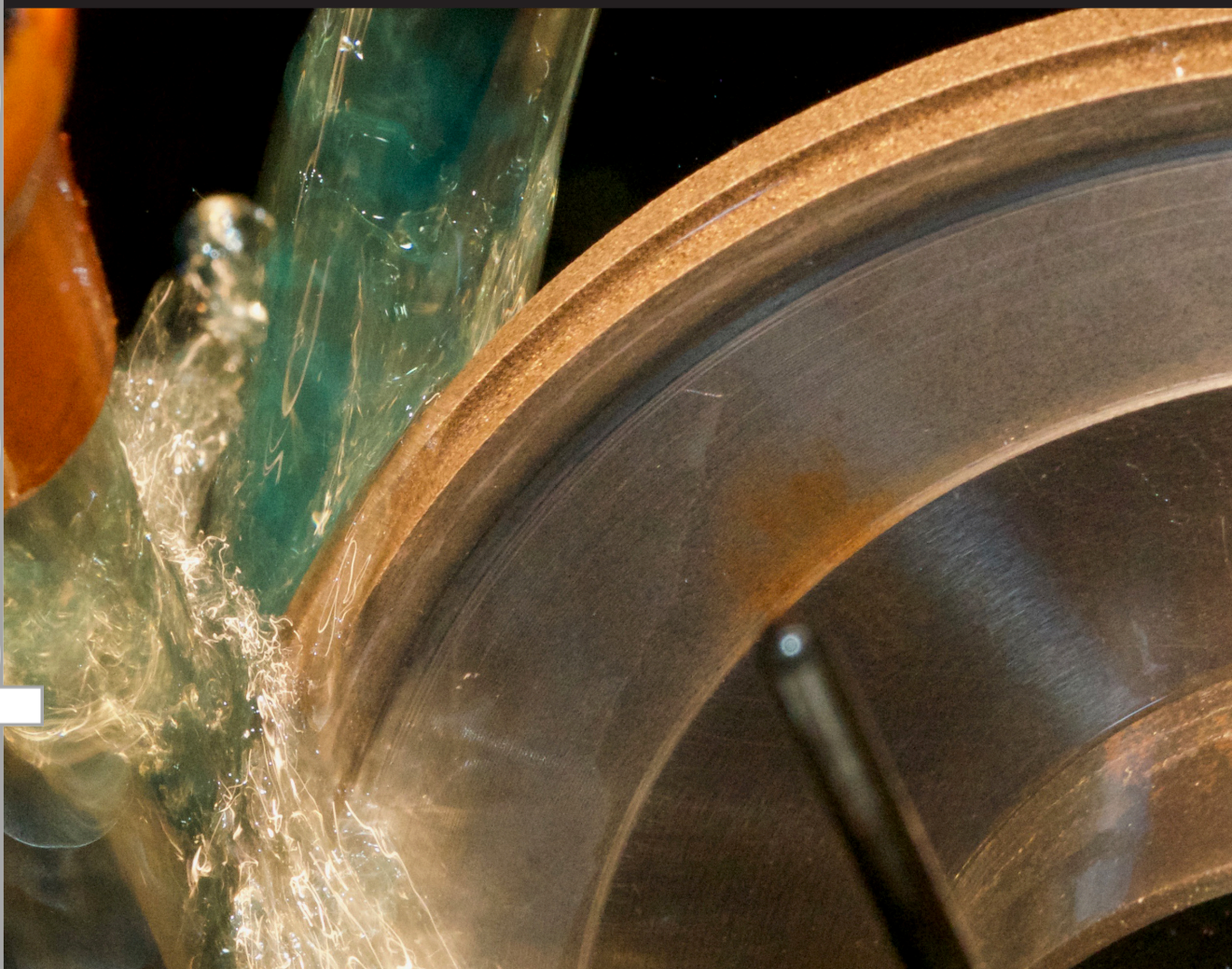


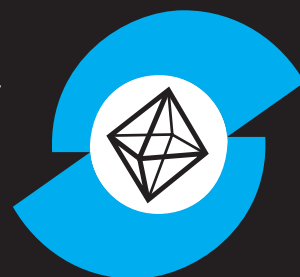
»contour-profiled«

mini contour



***The new method of profiling
metal-bond diamond and CBN
grinding wheels***

LACH DIAMANT
founded in 1922



More than 30 years of experience in spark erosion for diamond tools

It has never been easier to profile diamond and CBN grinding wheels

The new »mini contour« is based on the successful »Dia-2200-mini« and has been optimized for the profiling of grinding wheels. Furthermore all functions of the »Dia-2200-mini« can be used. More than 35 years of experience in machining diamond tools are combined in this machine.



Also suitable for re-profiling: the process of the »mini contour« - tried and tested for many years - does not only allow the profiling of new grinding wheels, also worn wheels can easily be reprocessed. In order to make optimal use of the wheel rim, infeed rates of 0,01 mm are sufficient for reprofiling.



rim, infeed rates of 0,01 mm

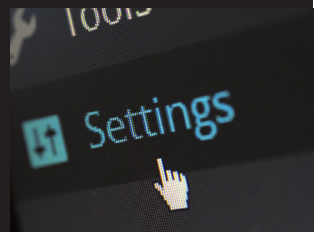
Versatile and precise: the outstanding concept of »mini-contour« allows easy profiling, also of most challenging profiles. Even inner radii smaller 20µm which are necessary when grinding threads do not cause any problems. Due to the large range of axis travel grinding wheels up to ø480mm can be processed.



Optimized generator: the new generator stages of the »mini contour« allow a continuous material removal with highest precision fulfilling today's requirements for precision contour grinding wheels.



Easy-to-operate control unit: the new programmes of the »mini contour« for profiling grinding wheels fit seamlessly into the easy operating concept of the »Dia-2200-mini«. Also non-experienced users can be trained within a short time.



Jakob Lach GmbH & Co.KG
Donaustraße 17
D-63452 Hanau/Germany
Phone: +49 6181 103 0
Fax: +49 6181 103 860

office@lach-diamant.de
www.lach-diamant.de

LACH DIAMANT

